



Pylon Technologies Co., Ltd.

PYLONTECH

No. 73, Lane 887, Zu Chongzhi Road, Zhangjiang Hi-Tech Park Pudong,
Shanghai 201203, China

Lithium-Iron Phosphate Battery

US2000B Product Manual

Information Version: 1.0

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This manual introduces US2000B from Pylontech. Please read this manual before you attempt to install the battery and follow the instruction carefully during the installation process. Any confusion, please contact Pylontech immediately for advice and clarification.

Contents

1. Introduction

- 1.1 Features
- 1.2 Specifications
- 1.3 Equipment Interface Instruction

2. Safety

- 2.1 Schematic Diagram of Solution
- 2.2 Explosion of Sysbols
- 2.3 Certification
- 2.4 Tools
- 2.5 Safety Gear

3. Installation

- 3.1 Installation Location
- 3.2 Package Items
- 3.3 Installation
- 3.4 Expanding the batteries Pack
- 3.5 Checking Before Operation
- 3.6 Getting Started

4. Troubleshooting

5. Emergency Situations

- 5.1 Leaking Batteries
- 5.2 Fire
- 5.3 Wet Batteries
- 5.4 Damaged Batteries

6. Warranty

- 6.1 Warranty Coverage
- 6.2 Limitation of Liability.



1. Introduction

US2000B lithium iron phosphate battery is one of new energy storage products developed and produced by Pylontech, it can be used to support reliable power for various types of equipments and systems. US2000B is especially suitable for application scene of high power, limited installation space, restricted load-bearing and long cycle life.

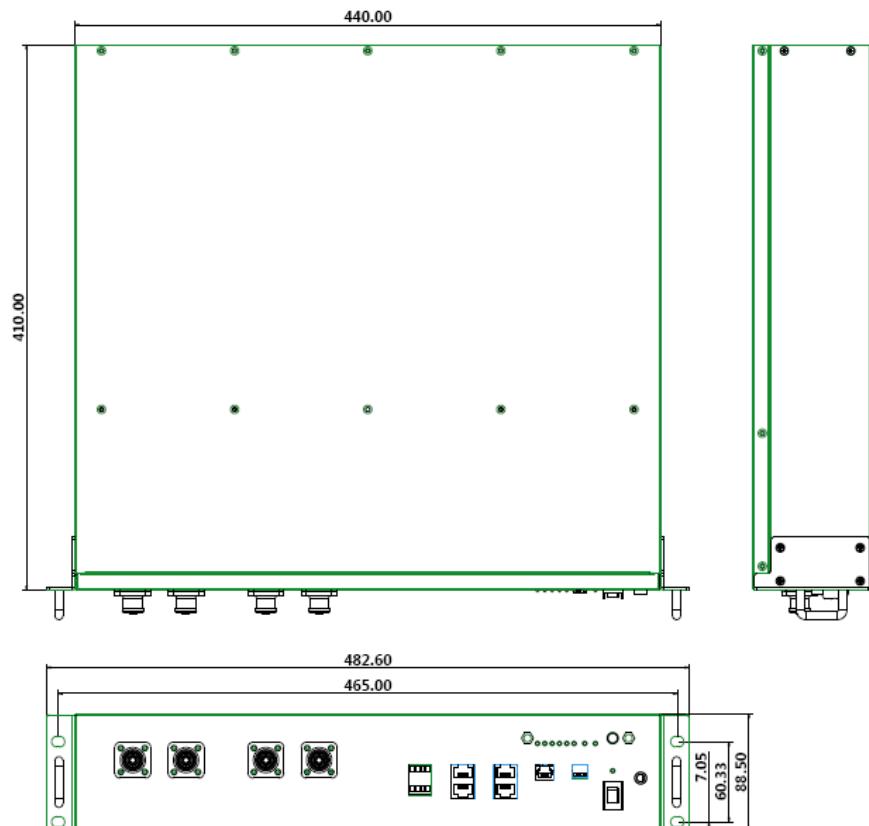
US2000B has built-in BMS battery management system, which can manage and monitor cells information including voltage, current and temperature. What's more, BMS can balance cells charging and discharging to extend cycle life. Multiple batteries can be in parallel for larger capacity and longer power supporting duration requirements.

1.1 features:

- The whole module is non-toxic, non-polluting and environmentally friendly;
- Cathode material is made from LiFePO4 with safety performance and long cycle life;
- Battery management system (BMS) has protection functions for over-discharge, over-charge, over-current and high/low temperature;
- The system can automatically manage charge and discharge state and balance current and voltage of each cell;
- The centralized monitoring module is intelligent designed with three remote functions of test, signal obtaining and control;
- Flexible configuration, multiple battery modules can be in parallel for expanding capacity and long power supporting duration;
- Adopted self-cooling mode rapidly reduced system entire noise;
- The module has less self-discharge, up to 6 months without charging in storage; no memory effect, excellent performance of shallow charge and discharge;
- Working temperature range is from -5°C to 50°C, (Charging 0~50°C; discharging -5~50°C) with excellent discharge performance and cycle life;
- Small size and light weight, standard of 19-inch embedded designed module is comfortable for installation and maintenance;



1.2 Specifications

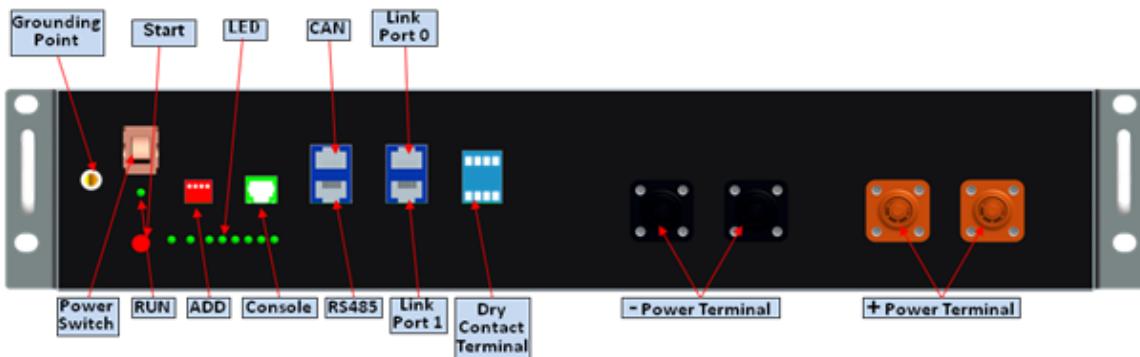


| Basic Parameters | Phantom-S |
|-------------------------------|-------------------------|
| Nominal Voltage (V) | 48 |
| Nominal Capacity (Ah) | 50 |
| Dimension (mm) | 440*410*89 |
| Weight (Kg) | 24 |
| Discharge Voltage (V) | 45 ~ 54 |
| Charge Voltage (V) | 52.5 ~ 54 |
| Maximum Discharge Current (A) | 100 (2C)@1Min |
| Maximum Charge Current (A) | 100 (2C)@1Min |
| Communication | RS232, RS485, CAN |
| Working Temperature | 0°C~50°C |
| Shelf Temperature | -40°C~80°C |
| Certification | TÜV / CE / UN38.3 / TLC |
| Design life | 10+ Years (25°C/77°F) |
| Cycle Life | >6,000 (80% DOD) |

1.3 Equipment Interface Instruction

This section details the front and back panel of the interface functions.

Draft of US2000B Product Front Interface



Power Switch

Power Switch: to turn ON/OFF the whole battery.

RUN

RUN light: to show the Power Switch is ON, and the BMS has electricity (No power).

Start

Start Button: to start the battery module, or the whole batteries system.

ADD Switch (5)

ADD Switch: 4 ADD switches, to definite different address code for each battery module when multiple modules are cascaded, up to 8 addresses. But if all the battery cable connection is correct, the ADD will distribute themselves, and not necessary to set.

Console

Console Communication Terminal: (RJ11 port) follow RS232 protocol, for manufacturer or professional engineer to debug or service.

CAN

CAN Communication Terminal: (RJ45 port) follow CAN protocol, for output batteries information.

RS485

R485 Communication Terminal: (RJ45 port) follow RS485 protocol, for output batteries information.

Link Port 0, 1



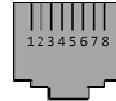
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Link Port 0, 1 Communication Terminal: (RJ45 port) follow RS485 protocol, for communication between multiple parallel batteries.

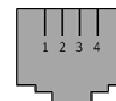
Definition of RJ45 Port Pin

| No. | RS485Pin | CAN Pin |
|-----|----------|---------|
| 1 | RS485B | -- |
| 2 | RS485A | GND |
| 3 | GND | -- |
| 4 | | CANH |
| 5 | | CANL |
| 6 | GND | -- |
| 7 | RS485A | -- |
| 8 | RS485B | -- |



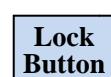
Definition of RJ11 Port Pin

| No. | 232 Pin |
|-----|---------|
| 1 | GND |
| 2 | TXD |
| 3 | RXD |
| 4 | GND |



Power Terminals

Power cable terminals: there are two pair of terminals with same function, one connect to equipment, the other one paralleling to other battery module for capacity expanding. For each single module, each terminal can achieve charging and discharging function.



For power cables uses water-proofed AMPHENOL connectors. It must keep pressing this Lock Button during pulling out the power plug.

Dry Contact Terminal

Dry Contact Terminal: provided 1 way input and 3 ways output dry contact signal.



LED Status Indicators

- ❖ RUN Lamp (No.6 Figure 2-1): green, long lighting when charging and flash when discharging;
- ❖ ALM Lamp (No.7 Figure 2-1 7): red, flashes when alarm and long bright if equipment failure or protected;
- ❖ Battery capacity indicator (No.8 Figure 2-1): 6 green lamps, each light represent 16.6% capacity.



LED Indicators Instructions

| Battery Statuses | Protection / Alarm / Normal | RUN | ALM | Capacity LED | | | | | | Descriptions |
|------------------|-----------------------------|------------|----------|-------------------|------------|------------|------------|------------|------------|---|
| | | • Green | • Red | • Green | • Green | • Green | • Green | • Green | • Green | |
| Shut Down | | Off | Off | Off | Off | Off | Off | Off | Off | All off |
| Standby | Normal | Flash1 | Off | Off | Off | Off | Off | Off | Off | Indicates Standby |
| Charge | Normal | Light | Off | Based on capacity | | | | | | The highest capacity indicator LED flashes (flash 2), others lighting |
| | Protection | Off | Light | Off | Off | Off | Off | Off | Off | Stop charging, ALM lighting |
| Discharge | Normal | Flash3 | Off | Based on capacity | | | | | | Indicate based on capacity |
| | Protection | Off | Light | Off | Off | Off | Off | Off | Off | Stop discharging, ALM lighting |

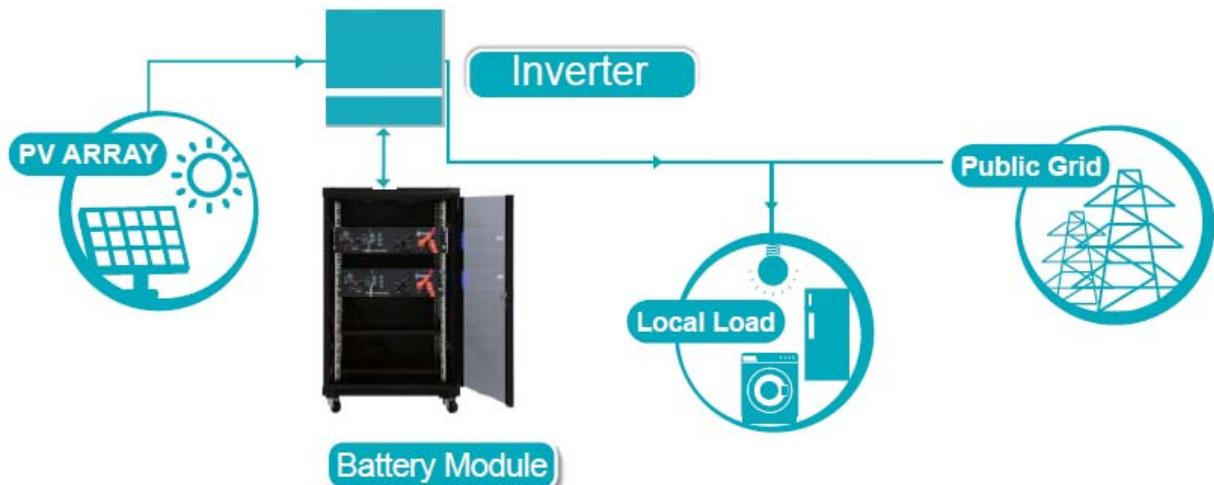
Note: The flashing instructions, flash 1 - light 0.25s / off 3.75 seconds; flash 2 - 0.5s light / 0.5s off; flash 3 - 0.5s light / 1.5s off

BMS function:

| Protection and Alarm | Management and Monitor |
|-------------------------------|--------------------------------|
| Charge/Discharge End | Cells Balance |
| Charge Over Voltage | Intelligent Charge Model |
| Charge/Discharge Over Current | Charge/Discharge Current Limit |
| High/Low Temperature | Capacity Retention Calculate |
| Short Circuit | Administrator Monitor |
| Power Cable Reverse | Operation Record |

2. Safe handling of lithium batteries Guide

2.1 Schematic Diagram of Solution



2.2 Explanation of Symbols



2.3 Tools

The following tools are required to install the battery pack



Wire cutter



Crimping modular plier



Screw driver

NOTE



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Use properly insulated tools to prevent accidental electric shock or short circuits.

If insulated tools are not available, cover the entire exposed metal surfaces of the available tools, except their tips, with electrical tape.

2.4 Safety Gear

It is recommended to wear the following safety gear when dealing with the battery pack



Insulated gloves



Safety goggles



Safety shoes

2.5 Accessories

The type and quantity of the accessories are subject to the battery packing list.



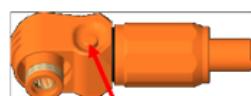
RJ45 Communication Cable



+ / - Power Cable

NOTE

Power cable uses water-proofed AMPHENOL connectors. It must keep pressing this Lock Button during pulling out the power plug.



Lock Button

3. Installation

3.1 Package Items

Unpacking and check the Packing List

1) For battery module package:

Two power cables and one communication cable for each battery package:



Grounding cable and screws:

**2) For battery system connects to inverter:**

Two long power cables (current capacity 120A) and one communication cable for each energy storage system:

**NOTE**

These three long cables are **NOT** in battery package, they are in another **extra small cable box**.

If there is anything missed please contact dealer.

3.2 Installation Location

Make sure that the installation location meets the following conditions:

- ◆ The area is completely water proof.
- ◆ The floor is flat and level.
- ◆ There are no flammable or explosive materials.



- ◆ The ambient temperature is within the range from 0°C to 50°C.
- ◆ The temperature and humidity is maintained at a constant level.
- ◆ There is minimal dust and dirt in the area.

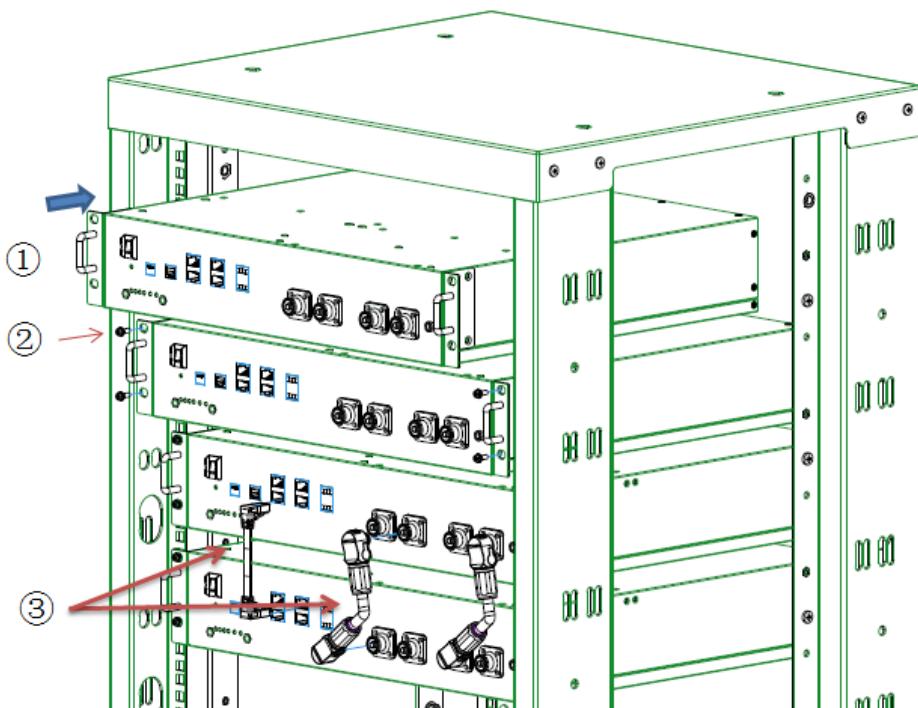
CAUTION

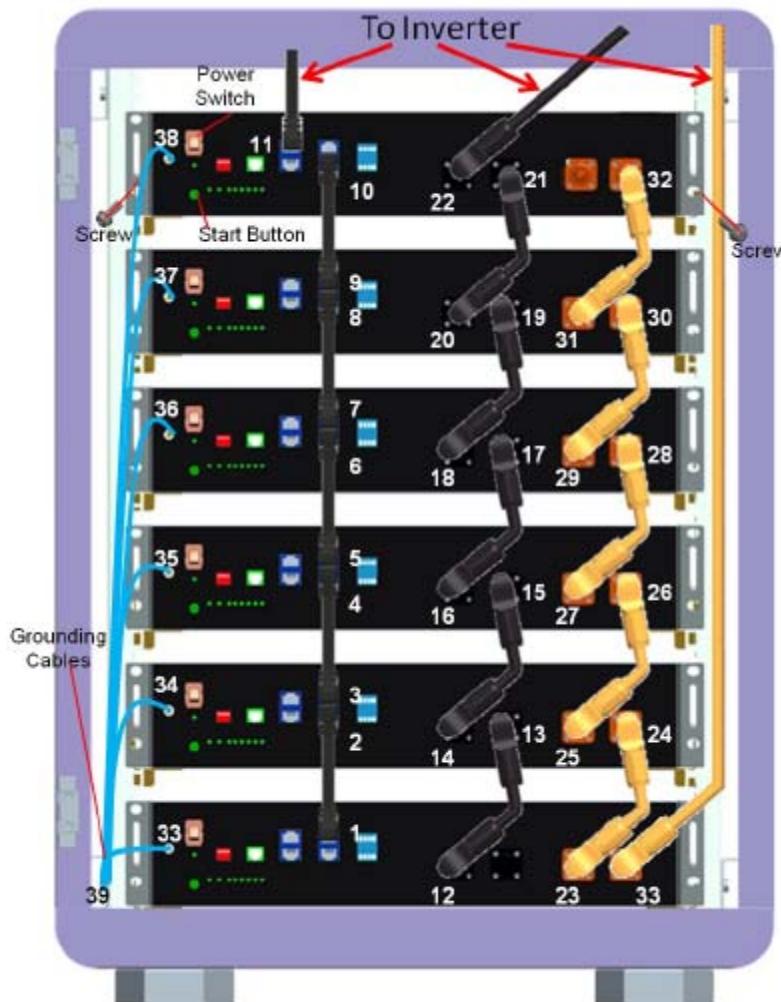


If the ambient temperature is outside the operating range, the battery pack stops operating to protect itself. The optimal temperature range for the battery pack to operate is 0°C to 50°C. Frequent exposure to harsh temperatures may deteriorate the performance and life of the battery pack.

3.3 Installation

A. Put battery modules into cabinet and connect the cables:





- ① Put the battery into the cabinet;
- ② Drive the 4 pcs screws;
- ③ Connect the cables between battery modules
- ④ Connect the cables to inverter

B. Power On

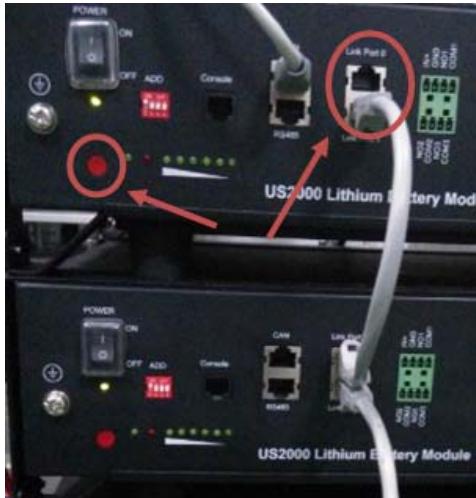
Double check all the power cable and communication cable.

- (1) Switch power on

Switch on all the battery modules and the green LED light below will be on:



(2) The one with empty **Link Port 0** is the Master Battery Module, others are slaves:



(3) Press the **red button** of **master battery** to power on, all the battery LED light will be on one by one from the Master battery:



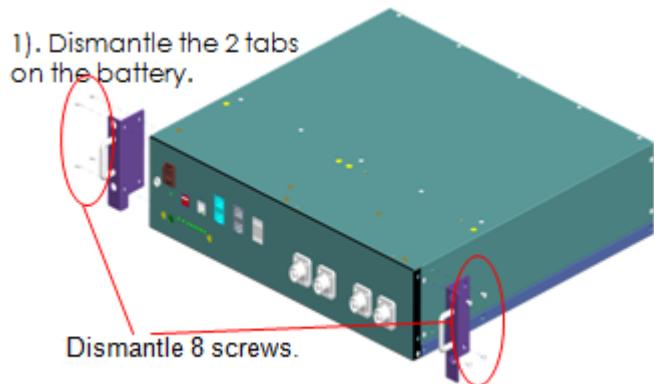
If all the battery LED lights on, and then off, which means the battery system is good and working.



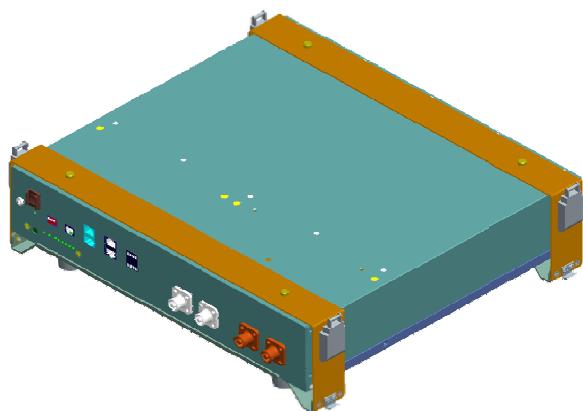
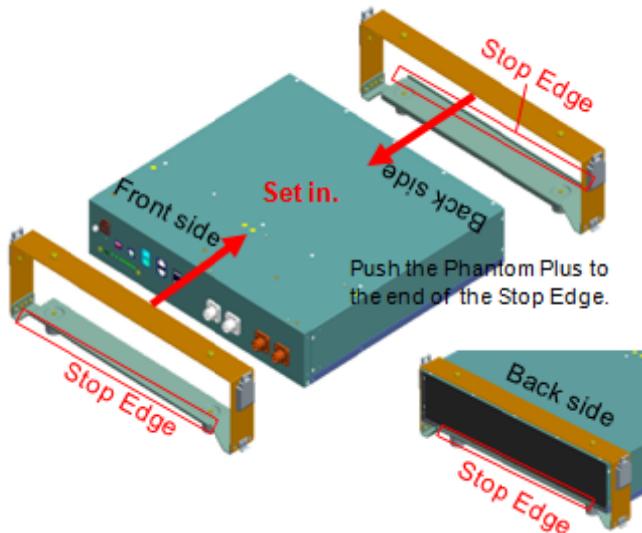
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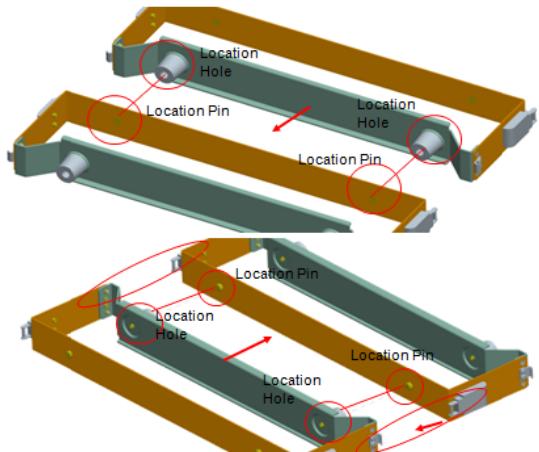
C. Installation with bracket:

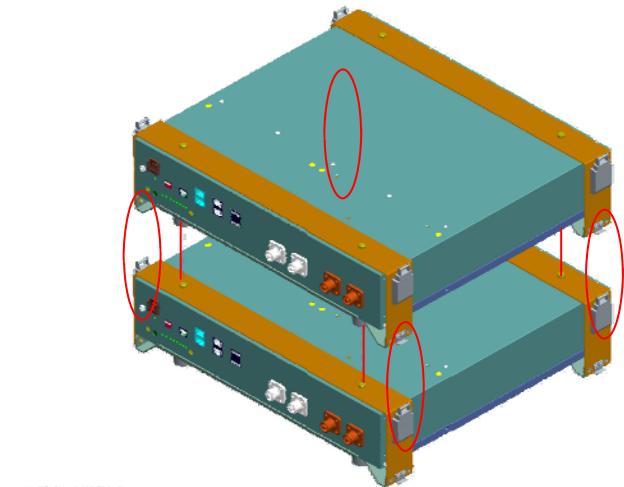


2) Set the battery into 2 pcs **Phantom Plus** from front and back.



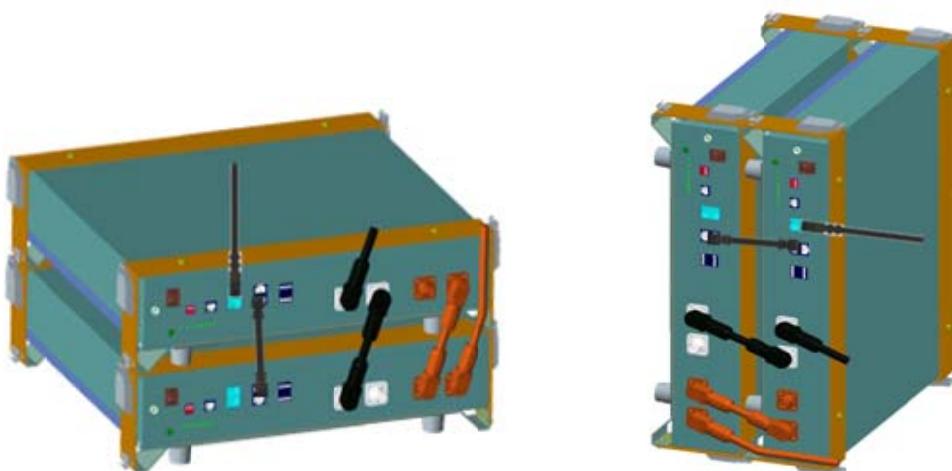
3) One battery plus another battery





Aim at the 4 pare of Location Pin and Location Hole, stack the batteries together.
And hasp the 4 agraffes together.

- 3) The batteries are workable for horizontal installation and vertical installation.



- 4) Maximum 4 batteries can be athwart stacked:



Cables connection and batteries system start are same as cabinet installation.



NOTE

After installation, do not forget to register online for full warranty:

www.pylontech.com.cn/service/registration

4. Safety Precautions



Before Connecting

- 1) After unpacking, please check product and packing list first, if product is damaged or lack of parts, please contact with the local retailer;
- 2) Before installation, be sure to cut off the grid power and make sure the battery is in the turned-off mode;
- 3) Wiring must be correct, do not mistake the positive and negative cables, and ensure no short circuit with the external device;
- 4) It is prohibited to connect the battery and AC power directly;
- 5) The embedded BMS in the battery is designed for 48VDC, please DO NOT connect battery in series;
- 6) Battery system must be well grounded and the resistance must be less than 1Ω ;
- 7) Please ensure the electrical parameters of battery system are compatible to related equipment;
- 8) Keep the battery away from water and fire.

In Using

- 1) If the battery system needs to be moved or repaired, the power must be cut off and the battery is completely shutdown;
- 2) It is prohibited to connect the battery with different type of battery.
- 3) It is prohibited to put the batteries working with faulty or incompatible inverter;
- 4) It is prohibited to disassemble the battery (QC tab removed or damaged);
- 5) In case of fire, only dry powder fire extinguisher can be used, liquid fire extinguishers are prohibited;
- 6) Please do not open, repair or disassemble the battery except staffs from Pylontech or authorized by Pylontech. We do not undertake any consequences or related responsibility which because of violation of safety operation or violating of design, production and equipment safety standards.



- 1) Please read the user manual carefully (in the accessories);
- 2) If the battery is stored for long time, it is required to charge them every six months, and the SOC should be no less than 80%;
- 3) Battery needs to be recharged within 12 hours, after fully discharged;
- 4) Do not expose cable outside;
- 5) All the battery terminals must be disconnected for maintenance;
- 6) Please contact the supplier within 24 hours if there is something abnormal.
- 7) The warranty claims are excluded for direct or indirect damage due to items above.



5. Trouble Shooting Steps

Problem determination based on:

- 1) Whether the battery can turn on or not;
- 2) If battery is turned on, check the red light is off, flashing or lighting;
- 3) If the red light is off, check whether the battery can charge/discharge or not.

Preliminary determination steps:

- 1) *Battery cannot turn on, switch on the lights are all no lighting or flashing.*

If the battery external switch is ON, the RUN light is flashing, and the external power supply voltage is 48V or more, the battery still unable to turn on, please contact Pylontech.

- 2) *The battery can be turned on, but red light is lighting, and cannot charge or discharge. If the red light is lighting, that means system is abnormal, please check values as following:*

- a) Temperature: Above 50°C or under -10°C, the battery could not work.

Solution: to move battery to the normal operating temperature range between -10°C and 50°C

- b) Current: If current is greater than 100A, battery protection will turn on.

Solution: Check whether current is too large or not, if it is, to change the settings on power supply side.

- c) High Voltage: If charging voltage above 54V, battery protection will turn on.

Solution: Check whether voltage is too high or not, if it is, to change the settings on power supply side.

- d) Low Voltage: When the battery discharges to 44.5V or less, battery protection will turn on.

Solution: Charge the battery for some time, the red light turn off

Excluding the four points above, if the faulty is still cannot be located, turn off battery and repair.

3. The battery cannot be charged or discharged

- 1) Cannot be charged:

Disconnect the power cables, measure voltage on power side, if the voltage is 53~54V, restart the battery, connect the power cable and try again, if still not work, turn off battery and contact Pylontech.

- 2) Unable to discharge:

Disconnect the power cables and measure voltage on battery side, if it is under 44.5V, please charge the battery; if voltage is above 48V and still cannot discharge, turn off battery and contact Pylontech.



6. Emergency Situations

1. Leaking Batteries

If the battery pack leaks electrolyte, avoid contact with the leaking liquid or gas. If one is exposed to the leaked substance, immediately perform the actions described below.

Inhalation: Evacuate the contaminated area, and seek medical attention.

Contact with eyes: Rinse eyes with flowing water for 15 minutes, and seek medical attention.

Contact with skin: Wash the affected area thoroughly with soap and water, and seek medical attention.

Ingestion: Induce vomiting, and seek medical attention.

2. Fire

NO WATER! Only dry powder fire extinguisher can be used; if possible, move the battery pack to a safe area before it catches fire.

3. Wet Batteries

If the battery pack is wet or submerged in water, do not let people access it, and then contact Pylontech or an authorized dealer for technical support.

4. Damaged Batteries

Damaged batteries are dangerous and must be handled with the utmost care. They are not fit for use and may pose a danger to people or property. If the battery pack seems to be damaged, pack it in its original container, and then return it to Pylontech or an authorized dealer.

NOTE

Damaged batteries may leak electrolyte or produce flammable gas. If such damage occurs, please contact Pylontech service@pylontech.com.cn

